

## SAFETY FIRST



Read instructions



Wear safety glasses



Wear safety gloves

- ⚠ Read instructions.
- ⚠ Ensure Health and Safety, local authority and general workshop practice regulations are adhered to.
- ⚠ Ensure vehicle is correctly supported with road wheels secured, in line with manufactures guidelines.
- ⚠ Keep hands away from moving parts.
- ⚠ Wear safety gloves.
- ⚠ Wear safety glasses.
- ⚠ Wear suitable clothing to avoid snagging. Do not wear jewellery and tie back long hair.
- ⚠ Technical information available from [www.bailcast.com](http://www.bailcast.com) or scanning QR code.



## INSTALLATION

- ⚠ Ensure vehicle is correctly supported with road wheels secured, in line with manufactures guidelines.
- ✓ Remove the road wheel.
- ✓ To find correct cutting point check against old boot.
- ✓ Slacken and remove the track rod end retaining nut.

### Installation Tip:

*The steering gaiter fitting cone allows the renewal of the steering rack gaiter without removing the track rod end.*

*There is no need to re-track the vehicle which saves on fitting time.*

- ✓ Remove the old gaiter and ties.
- ✓ Pull the swivel pin towards you and place the cone onto pin (this is provided with the kit).
- ✓ Lubricate the fitting cone and the inside of the gaiter using CSP50 lubricant.

### Installation Tip:

*Check the cone for sharp edges or rough areas. Smooth with emery cloth if necessary*

- ✓ Carefully pull large end of the steering rack gaiter over the fitting cone and then gently ease the small end over.
- ✓ Remove the cone, secure the steering gaiter with enclosed ties after topping up the rack with the correct lubricant via the small end of the gaiter.

### Installation Tip:

*Check the car owner's manual to determine which lubricant is required.*

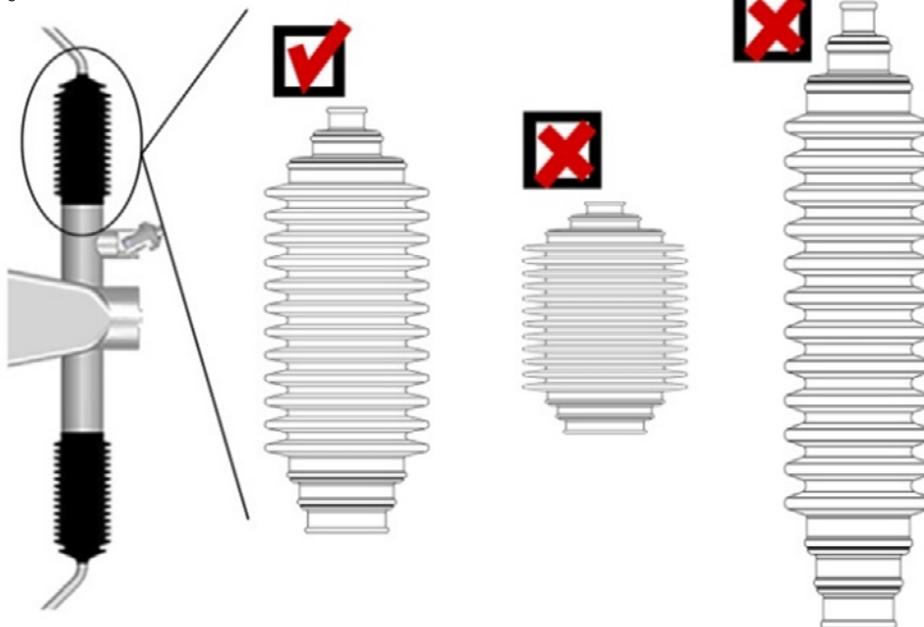
- ✓ Before securing the steering gaiter in place ensure that it is not twisted, overstretched or compressed <sup>(Fig.1)</sup>
- ✓ Refit the track rod end to the control arm and tighten retaining nut to correct torque.

### Installation Tip:

*Check the car owner's manual to determine the correct torque setting.*

- ✓ Refit the road wheel.

Fig.1



## WARRANTY

Two years, from date of manufacture, against manufacturing defect.  
Your statutory rights are not affected.

